CAE Program and Dynamic Testing Laboratory

In the design of pressure seals, NAK utilizes specialized CAE (Computer-Aided Engineering) programs, such as Finite Element Analysis (FEA) and Seal CAD (SCAD) System to ensure high performance design. FEA have the ability to analyze sealing lip deformation and stress distribution. By this way, traditional try-and-error developing process can be reduced.

In order to ensure the good quality and collaborate developing with OEM customers, NAK set-up a seal dynamic testing laboratory for different kinds of tests. As to pressure seal, NAK are able to test for medium and high-pressure applications. The maximum pressure testing ability can up to 120 bar.

Product Information

N Type Pressure Seal

NAK N TYPE SEALS are pressure resistant shaft seals that offer excellent sealing function at medium to high pressures applications. They are designed for the sealing of pressurized media without the need of additional back-up rings. Applications include hydraulic pumps, hydraulic motors, hydrodynamic clutches, etc.

With proper material selection, they carry not excellent performance under different mineral and synthetic oils and have excellent temperature capability.

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ISO9001/TS16949 Company

Disclaimer
1. NAK product is prohibited to use, install or apply in or on any aerospace related instrument and equipment.
2. NAK has no liability under any express or implied warranty if NAK Product:
   - is modified or tampered;
   - is reused, abused or misapplied;
   - is used in a critical environment or specific equipment without NAK’s prior written acknowledgment;
   - is not used in accordance with the printed user instruction materials;
   - is damaged owing to natural interreaction, decomposition or transformation of chemical structure.
3. If NAK’s product is to be applied in critical environment or specific equipment, it is only allowed to launch into mass production when the sample has been pass the testing conducted by the user.

Navigator of Sealing Technology
Product Description

NAK N Type Seals for Sealing at Medium to High Pressures without Additional Back-up Rings

NAK N Type Pressure Seals are specifically designed for use in pressurized operating conditions. Typical oil seals such as TC type seals normally function under pressures below 0.3 bars. When the operating pressures go beyond 0.3 bar, the sealing lip will be compressed dramatically that result in large contact width with the rotary shaft. That will increase friction and heat generation, and the sealing function and service life might be reduced. In some high-pressure applications, back-up ring is required to reinforce the supporting of sealing lip. However, this may present inconveniences for installation and replacement and increase cost.

With improved seal design, N Type Seals offer excellent sealing function and long service life in high-pressure applications. N Type Seals are made with a spring-loaded primary sealing lip, reinforced metal shell, and a shorter flex section design. Combined with the use of high performance materials, the design ensures that the seal has sufficient strength to resist high pressure. In addition, some N Type styles the back up ring is already incorporated into the seal body.

Technical Information

Standard Range Plus Variations and Custom Designs

The N Type Pressure Seals Family comprises standard range as well as variations to suit a wide range of high-pressure operating conditions. TCN1/TCN11 for medium pressure application, and TCN2 for high pressure application. -PL type with low friction PTFE bonded on the sealing element design can reduce shaft abrasion. Innovation design of TCN4 incorporated with a back-up ring into the seal body to reinforce the supporting of sealing lip. Other types of N pressure seal, TDN, TDN1, TAN-Series etc. are also available, please contact with NAK for more information.

<table>
<thead>
<tr>
<th>Pressure Ranges</th>
<th>TCN1</th>
<th>TCN11</th>
<th>TCN2</th>
<th>TCN4</th>
</tr>
</thead>
<tbody>
<tr>
<td>≤ 5 Bar</td>
<td>≤ 5 Bar</td>
<td>≤ 10 Bar</td>
<td>≤ 10 Bar</td>
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![TCN1, TCN11, TCN2, TCN2-PL, TCN4](image)

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![P-V Curve of TCN11](image)

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